

SOIL PIPE CUTTER SAFETY

Any piece of equipment can be dangerous if not operated properly. **YOU** are responsible for the safe operation of this equipment. The operator must carefully read and follow any warnings, safety signs and instructions provided with or located on the equipment. Do not remove, defeat, deface or render inoperable any of the safety devices or warnings on this equipment. **IF** any safety devices or warnings have been removed, defeated, defaced or rendered inoperable, **DO NOT USE THIS EQUIPMENT!!!**

⚠ WARNING: This product can expose you to chemicals including naphthalene and benzene from petroleum products used to lubricate the chain which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov

DANGER: This equipment has multiple pinch points that can cause dismemberment or death. Keep hands, feet and all other body parts clear at all times.

Caution: The cutting process creates burrs and sharp edges on the ends of the pipe. Handle cut pipe carefully.

CUTTING CAPACITY

Service (STD) WT Soil Pipe	1 ½”–6”
XH Soil Pipe	1 ½”–5”
No-Hub	1 ½”–6”
Tile / Clay	4”–6”



1. Place pipe on outstretched chain next to cutter jaws. Turn hand wheel counterclockwise until jaws are fully open.



2. Wrap chain around pipe and engage nearest pin in upper jaw hooks.



3. Rotate hand wheel clockwise to remove slack from chain.



4. Place ratchet on head of drive screw and operate clockwise until pipe snaps off. If pipe has not cut before jaw wheels touch, turn counterclockwise until next pin can be engaged in jaw.

IMPORTANT SAFETY RULES TO FOLLOW

When cutting in a line, remove excess mud, scale and rust from surface of pipe where chain wheels will make contact. This will allow wheels to contact solid pipe for maximum penetration. Once you have established which chain pin must be engaged for a specific pipe size, place a dab of paint (or other marking) on that pin for easy recognition. This helps to facilitate quick, sure, efficient operation for all cuts of the same pipe size. Strict observance of all tools capacities must be adhered to. Be sure to comply with all OSHA regulations when operating cutter. Pipe or rollers may and often will separate with considerable force at a right angle to the cutter head. Be sure when putting cutting pressure on pipe, you are standing at the end of the handles facing the cutter or pipe and that there is no other personnel in the immediate area.

NOTE: Keep tool clean. Wire brush dirt from Chain.

Occasional application of oil to pins and cutting wheels will assure continued freedom of action.

If the person receiving this handout will not be the user of the equipment, forward these instructions to the operator. **IF** there is any doubt as to the operation or safety of the equipment,

DO NOT USE!!! CALL A TOOL SHED IMMEDIATELY!!!

FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY OR DEATH